

Technical Data Sheet

Hostacom EKC 330N NA2 C12A19 SL

Polypropylene Compounds

Product Description

Hostacom EKC 330N NA2 C12A19 SL a high melt flow, medium high flexural modulus, mineral-filled thermoplastic elastomeric olefin (TEO) resin has an excellent impact/stiffness balance, good flowability properties and improved scratch performance. It is typically used for interior automotive applications.

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|--------------------------|--|
| Application | Automotive Parts; Interior Automotive Applications |
| Market | Automotive |
| Processing Method | Injection Molding |
| Attribute | Impact Modified |

| Typical Properties | Nominal Value | Units | Test Method |
|--|---------------|-------------------|---------------|
| Physical | | | |
| Melt Flow Rate, (230 °C/2.16 kg) | 18 | g/10 min | ASTM D1238 |
| Density | 1.02 | g/cm ³ | ISO 1183-1 |
| Mechanical | | | |
| Flexural Modulus, (23 °C, 2 mm/min) | 1700 | MPa | ISO 178 |
| Tensile Stress at Yield, (23 °C, 50 mm/min) | 19 | MPa | ISO 527-1, -2 |
| Impact | | | |
| Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A) | 35 | kJ/m ² | ISO 179 |
| Charpy Impact Strength - Unnotched, (23 °C, Type 1, Edgewise) | No Break | | ISO 179 |
| Thermal | | | |
| Heat Deflection Temperature A, (1.80 MPa, Unannealed) | 56 | °C | ISO 75A-1, -2 |
| Additional Information | | | |
| Mold Shrinkage | | | ISO 294-4 |
| Please contact LyondellBasell for shrinkage recommendations. | | | |